

HOT ROLLED FLAT PRODUCTS

HOT ROLLED PLATES

Sizes	Thickness range	5 mm - 150 mm
	Maximum width (depending on gauge and length)	2500 mm (96") - excluding the mill edge. The preferred supply condition for all plates >16mm (5/8") in thickness is untrimmed on all 4 sides (mill edge)
	Maximum length (subject to mass)	12 metres (40') - longer plates by arrangement
	Maximum mass	10 tons - depending on thickness, width and length combinations.
Finishes	As rolled	All gauges
	Normalised	All gauges 12 mm (½ inch) and heavier if specified. Normalised rolled/equivalent temperature control rolled may be used in lieu of normalising when permitted by the specification and/or approved by the customer. Maximum length for normalised material is 13 000 mm
Surface quality	For plates >75mm (3") in thickness, Highveld does not guarantee that plates will be free from rolled in scale.	
Internal quality	All plates supplied by Highveld will comply to the clauses quoted within the standard(s) relevant to the quality ordered. Should additional or more stringent standards be required to what the specification stipulates, these should be declared at the time of placing the enquiry or order. If agreed to by Highveld, these will be subject to price extras, which will be confirmed at the time of negotiation.	
Flatness	All plates supplied by Highveld will comply to the flatness as stipulated by the relevant specifications.	

HOT ROLLED PLATE IN COIL FORM

Sizes	Thickness range	(t) 5 - 8 mm (Gauges > 8 mm are subject to approval by mill management)
	Width range (subject to thickness)	(W) 1 000 mm - 2 000 mm
	Maximum mass	(M) in coils up to 2 000 mm - 27 tons.
	Coil Internal diameter	(A) 762 mm (30")

Note: Temper mill processing of gauges above 8 mm is subject to approval by mill management.

Quality Assurance

The manufacture of all steel products is controlled by a quality management system certified in terms of the ISO 9000 series of standards.

General

For product supply constraints and other restrictions, please refer to the purchasing guidelines and general terms and conditions of sale on our website.